

Description

The DFS04CL12EZC2 is a Chopper SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips designed for the applications such as xEV Application and Renewable energy.



Features

- Blocking voltage:1200V
- $R_{ds(on)} = 3.9m\Omega$
- Low Switching Losses
- 175°C maximum junction temperature

Applications

- xEV Applications
- Converter
- Vehicle Fast Chargers
- Renewable

Circuit diagram

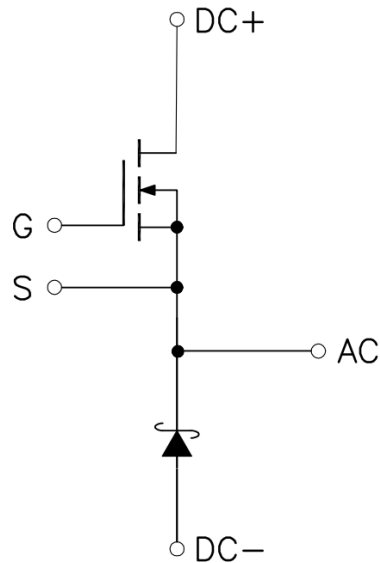
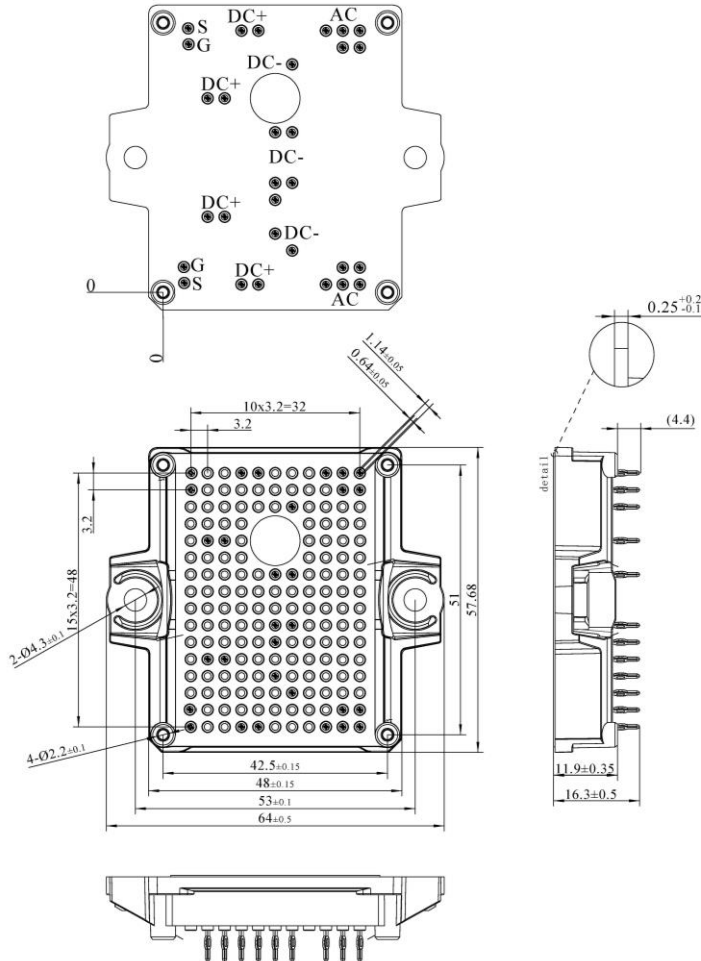


Figure 1. Out drawing & circuit diagram for DFS04CL12EZC2

Physical Dimensions



| Pin table | | | |
|-----------|----|-------|------|
| Pin | | X | Y |
| DC+ | 1 | 14.85 | 1.5 |
| | 2 | 18.05 | 1.5 |
| | 3 | 8.45 | 14.3 |
| | 4 | 11.65 | 14.3 |
| | 5 | 8.45 | 36.7 |
| | 6 | 11.65 | 36.7 |
| | 7 | 14.85 | 49.5 |
| | 8 | 18.05 | 49.5 |
| DC- | 1 | 24.45 | 7.9 |
| | 2 | 21.25 | 11.1 |
| | 3 | 21.25 | 17.5 |
| | 4 | 21.25 | 20.7 |
| | 5 | 24.45 | 20.7 |
| | 6 | 21.25 | 30.3 |
| | 7 | 24.45 | 30.3 |
| | 8 | 24.45 | 43.1 |
| AC | 1 | 30.85 | 1.5 |
| | 2 | 34.05 | 1.5 |
| | 3 | 37.25 | 1.5 |
| | 4 | 34.05 | 4.7 |
| | 5 | 37.25 | 4.7 |
| | 6 | 34.05 | 46.3 |
| | 7 | 37.25 | 46.3 |
| | 8 | 30.85 | 49.5 |
| | 9 | 34.05 | 49.5 |
| | 10 | 37.25 | 49.5 |
| S2 | 1 | 34.05 | 14.3 |
| | 2 | 34.05 | 36.7 |
| G2 | 1 | 37.25 | 14.3 |
| | 2 | 37.25 | 36.7 |

Figure 2. Physical Dimensions

Module

| Parameter | Condition | Value | Unit |
|----------------------------|-----------------------|-------|------|
| Isolation voltage | RMS, f =50Hz, t =1min | 3.4 | kV |
| Clearance | Terminal to Terminal | 5 | mm |
| | Terminal to Heatsink | 10 | mm |
| Creepage distance | Terminal to Terminal | 6.3 | mm |
| | Terminal to Heatsink | 12.7 | mm |
| Comparative Tracking Index | - | 400 | - |
| Weight | - | 40 | g |

Maximum Ratings (T_j=25°C unless otherwise specified)

| Symbol | Parameter | Condition | Ratings | Unit |
|------------------|-------------------------------|-----------------------|------------|------|
| V _{DSS} | Drain-Source Voltage | G-S Short | 1200 | V |
| V _{GSS} | Gate-Source Voltage(+) | D-S Short, Note1 | 22 | V |
| V _{GSS} | Gate-Source Voltage(-) | D-S Short, Note1 | -10 | V |
| I _{DS} | DC Continuous Drain Current | T _f =120°C | 200 | A |
| I _{DSM} | Pulse Drain Current | Less than 1ms, Note2 | 400 | A |
| I _F | Forward Current (Diode) | T _f =120°C | 200 | A |
| I _{FRM} | Pulse Forward Current (Diode) | Less than 1ms, Note2 | 400 | A |
| T _j | Max Junction Temperature | - | -40 to 175 | °C |
| T _{stg} | Storage temperature | - | -40 to 125 | °C |

Note1: Recommended Operating Value, +18V/-4V;+15V/-5V; +15V/-4V.

Note2: Pulse width limited by maximum junction temperature

MOSFET Electrical characteristics (T_j=25°C unless otherwise specified, chip)

| Symbol | Item | Condition | Value | | | Unit | |
|-------------------------------|--|--|-----------------------|-------|------|------|----|
| | | | Min. | Typ. | Max | | |
| V _{(BR)DSS} | Drain-Source Breakdown Voltage | V _{GS} =0V, I _D =400uA | 1200 | - | - | V | |
| I _{DSS} | Zero gate voltage drain Current | V _{DS} =1200V, V _{GS} =0V | - | 4 | - | μA | |
| V _{GS(th)} | Gate-source threshold Voltage | I _D =140mA, V _{DS} =V _{GS} , T _j =25°C | 1.8 | 2.7 | - | V | |
| | | I _D =140mA, V _{DS} =V _{GS} , T _j =175°C | - | 2.05 | - | V | |
| I _{GSS} | Gate-Source Leakage Current | V _{GS} =20V, V _{DS} =0V, T _j =25°C | - | - | 400 | nA | |
| R _{DS(on)} (Chip) | Static drain-source On-state resistance | I _D =200A V _{GS} =15V | T _j =25°C | - | 4.7 | 6.1 | mΩ |
| | | | T _j =175°C | - | 7.1 | - | mΩ |
| | On-state resistance | I _D =200A V _{GS} =18V | T _j =25°C | - | 3.9 | - | mΩ |
| | | | T _j =175°C | - | 6.3 | - | mΩ |
| V _{DS(on)} (Chip) | Static drain-source On-state Voltage | I _D =200A V _{GS} =15V | T _j =25°C | - | 0.94 | 1.02 | V |
| | | | T _j =175°C | - | 1.42 | - | V |
| | On-state Voltage | I _D =200A V _{GS} =18V | T _j =25°C | - | 0.78 | - | V |
| | | | T _j =175°C | - | 1.26 | - | V |
| C _{iss} | Input Capacitance | V _D =800V, V _{GS} =0V f =1MHz, V _{AC} =25mV | - | 23.2 | - | nF | |
| C _{oss} | Output Capacitance | | - | 0.704 | - | nF | |
| C _{rss} | Reverse transfer Capacitance | | - | 0.056 | - | nF | |
| Q _G | Total gate charge | V _{DD} =800V, I _D =200A, V _{GS} =-5/+18V | - | 710 | - | nC | |
| R _{Gint} | Internal Gate Resistance | f =1Mhz, V _{AC} =25mV | - | 0.33 | - | Ω | |
| t _{d(on)} | Turn-on delay time | V _{DD} =600V I _D =200A V _{GS} =-4/+18V R _G =2.5Ω Inductive load switching operation | T _j =25°C | - | 29 | - | ns |
| | | | T _j =150°C | - | 27 | - | |
| t _r | Rise time | | T _j =25°C | - | 16 | - | ns |
| | | | T _j =150°C | - | 17 | - | |
| t _{d(off)} | Turn-off delay time | | T _j =25°C | - | 97 | - | ns |
| | | | T _j =150°C | - | 112 | - | |
| t _f | Fall time | | T _j =25°C | - | 36 | - | ns |
| | | | T _j =150°C | - | 41 | - | |
| E _{on} | Turn-on power dissipation | | T _j =25°C | - | 3.98 | - | mJ |
| | | | T _j =150°C | - | 4.20 | - | |
| E _{off} | Turn-off power dissipation | | T _j =25°C | - | 1.58 | - | mJ |
| | | | T _j =150°C | - | 1.77 | - | |
| R _{th(j-c)} | FET Thermal Resistance | Junction to Case/MOSFET | - | 0.09 | - | K/W | |
| R _{th(c-f)} | Contact thermal resistance | With thermal conductive grease /MOSFET | - | 0.12 | - | K/W | |

Note3: Assumes Thermal Conductivity of grease is 2.8 W/m · K and thickness is 50um.

SiC SBD Electrical characteristics (T_j=25°C unless otherwise specified, chip)

| Symbol | Item | Condition | | Value | | | Unit |
|----------------------|-----------------------------------|---|-----------------------|-------|------|------|------|
| | | | | Min. | Typ. | Max | |
| I _{RRM} | Reverse Current | V _{RRM} =1200V | - | - | - | 200 | uA |
| V _F | Forward Voltage | I _F =200A | T _j =25°C | - | 1.45 | 1.65 | V |
| | | | T _j =175°C | - | 2.05 | - | |
| T _{rr} | Reverse recovery time | V _{RR} =600V, I _F =200A MOSFET side: | T _j =25°C | - | 25 | - | ns |
| | | | T _j =150°C | - | 28 | - | |
| Q _{rr} | Reverse recovery charge | V _{GS} =+18/-4V R _G =2.5Ω | T _j =25°C | - | 1.35 | - | uC |
| | | | T _j =150°C | - | 1.75 | - | |
| E _{rr} | Diode switching power dissipation | Inductive load switching operation | T _j =25°C | - | 0.71 | - | mJ |
| | | | T _j =150°C | - | 0.98 | - | |
| R _{th(j-c)} | SiC SBD Thermal Resistance | Junction to Case | | - | 0.08 | - | K/W |
| R _{th(c-f)} | Contact thermal Resistance | With thermal conductive grease, Note4 | | - | 0.12 | - | K/W |

Note4: Assumes Thermal Conductivity of grease is 2.8W/m · K and thickness is 50um.

Body Diode Electrical characteristics (T_j=25°C unless otherwise specified, chip: Target)

| Symbol | Item | Condition | | Value | | | Unit |
|-----------------|-----------------------------------|--|------------------------|-------|------|-----|------|
| | | | | Min. | Typ. | Max | |
| V _{SD} | Body Diode Forward Voltage | V _{GS} = -5V I _{SD} = 200A | T _j = 25°C | - | 5.17 | - | V |
| | | | T _j = 175°C | - | 4.66 | - | |
| T _{rr} | Reverse recovery time | V _{DD} = 600V I _D = 200A | T _j = 25°C | - | 55 | - | ns |
| | | | T _j = 150°C | - | 45 | - | |
| Q _{rr} | Reverse recovery charge | V _{GS} = -4/+18V R _G = 2.5Ω | T _j = 25°C | - | 4.41 | - | μC |
| | | | T _j = 150°C | - | 9.02 | - | |
| E _{rr} | Diode switching power dissipation | Inductive load switching operation | T _j = 25°C | - | 0.92 | - | mJ |
| | | | T _j = 150°C | - | 1.60 | - | |

Test Conditions

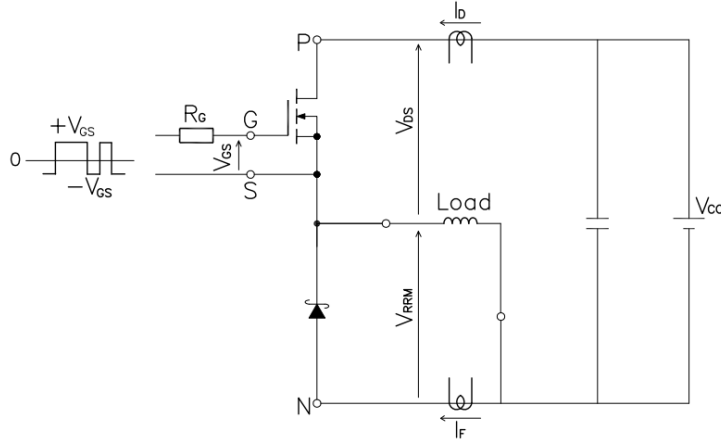


Figure 3. Switching time measure circuit

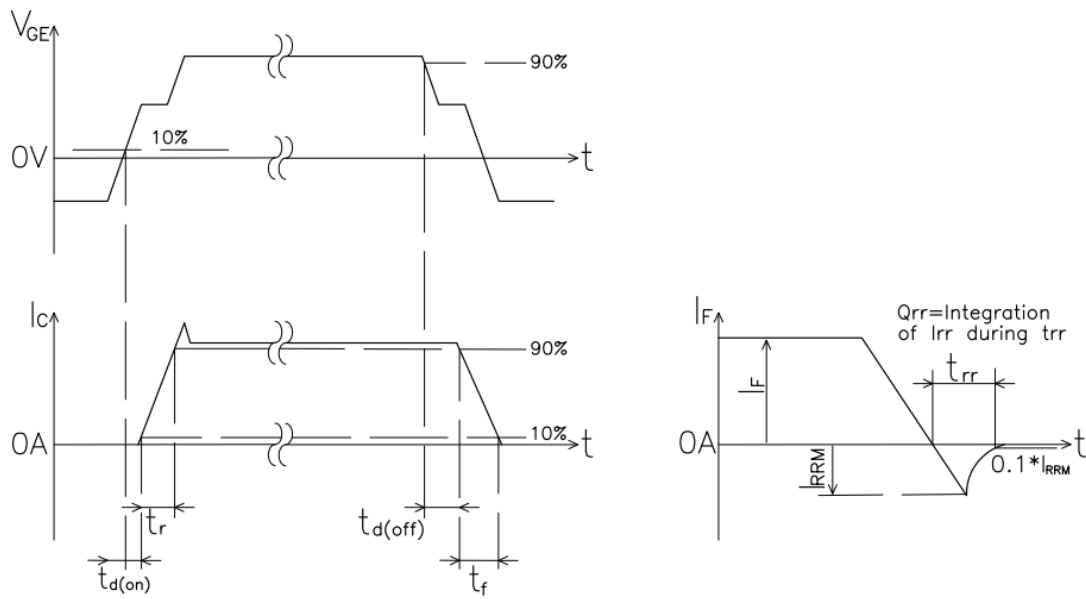


Figure 4. Switching time definition

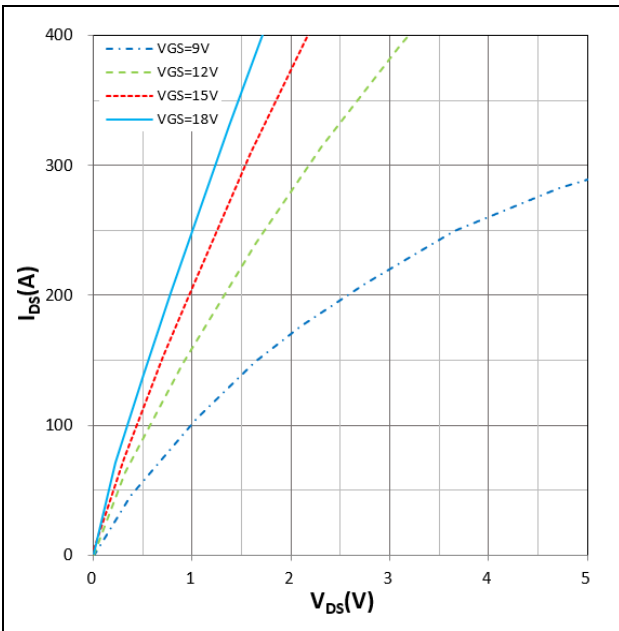


Figure 5. I_{DS} vs V_{DS}
 $T_j = 25^\circ C$, V_{GS} parameter

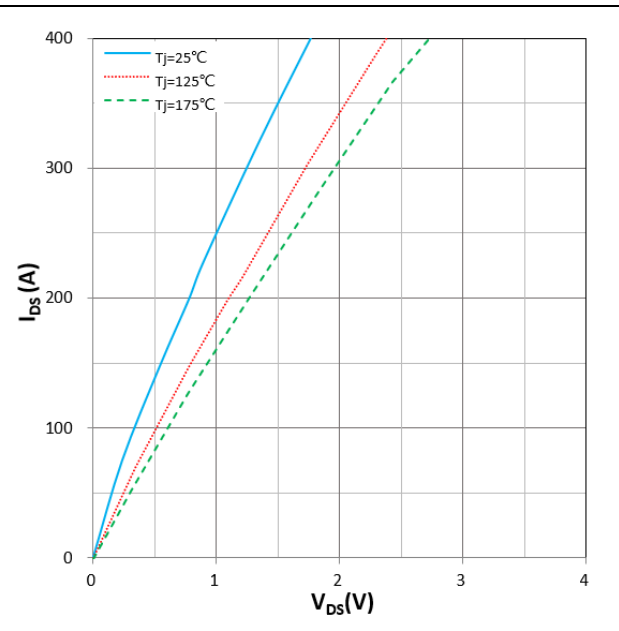


Figure 6. I_{DS} vs V_{DS}
 $V_{GS} = +18V$

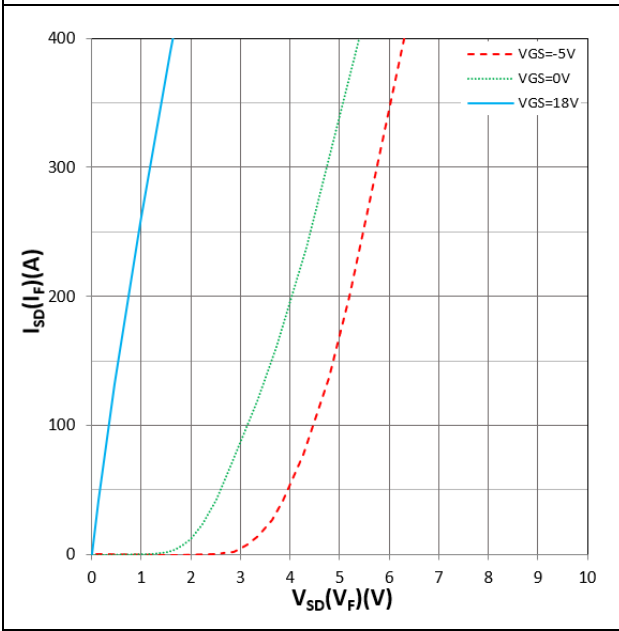


Figure 7. I_{SD} vs V_{SD} (Body Diode)
 $T_j = 25^\circ C$, V_{GS} parameter

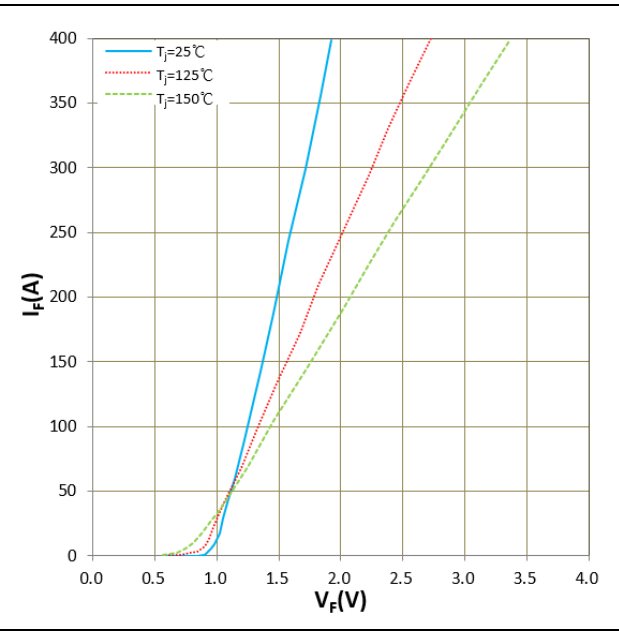


Figure 8. I_F vs V_F (SiC SBD)

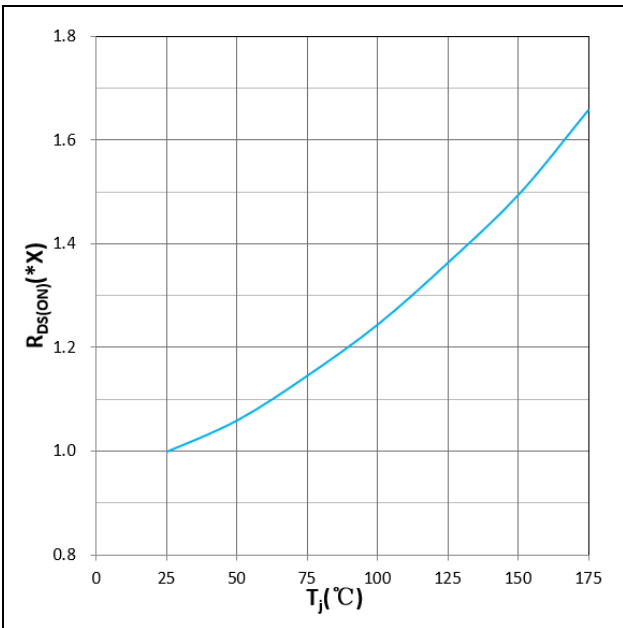


Figure 9. R_{DS(ON)} vs T_j
V_{GS} = +18V, I_D = 200A, 1.0X = 3.9mΩ

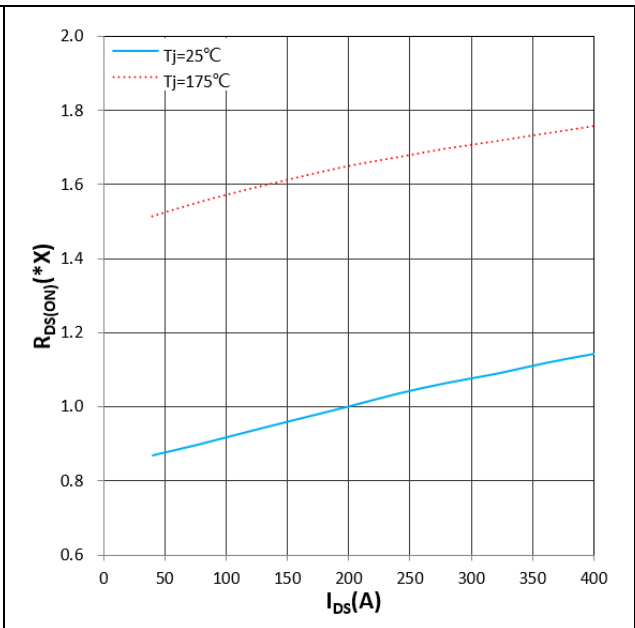


Figure 10. R_{DS(ON)} vs I_{DS}
V_{GS} = +18V, 1.0X = 3.9mΩ

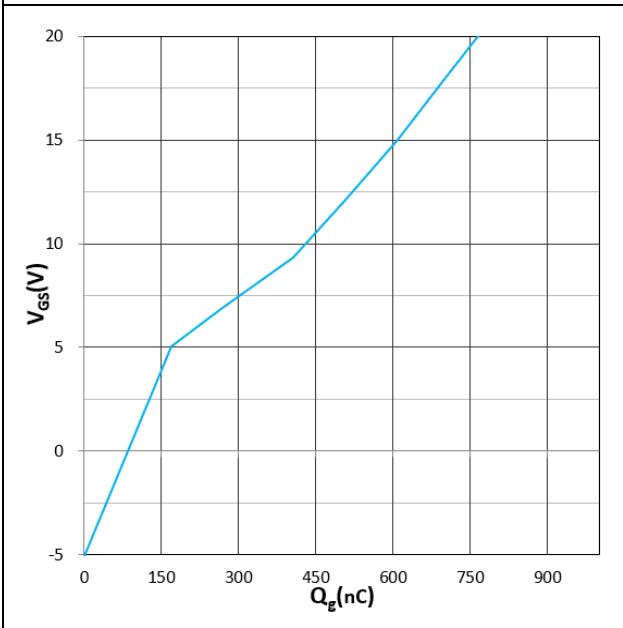


Figure 11. V_{GS} vs Q_g
V_{DS} = 800V, I_D = 200A, T_j = 25°C

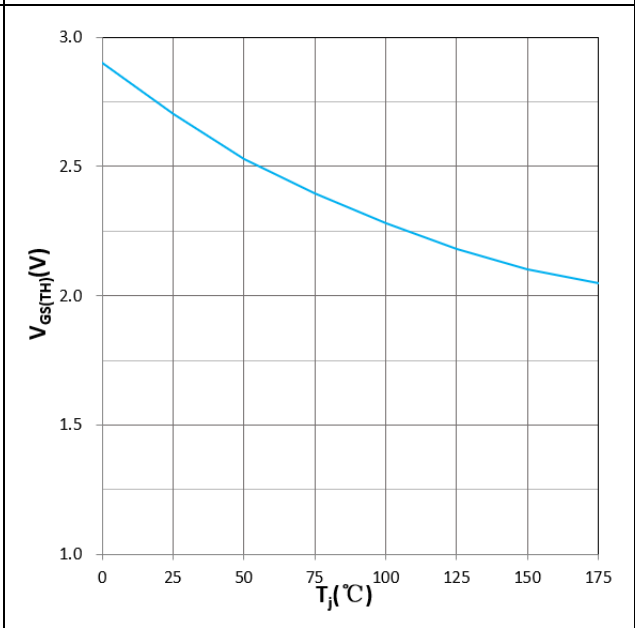


Figure 12. V_{GS(TH)} vs T_j
V_{GS} = V_{DS}, I_D = 140mA

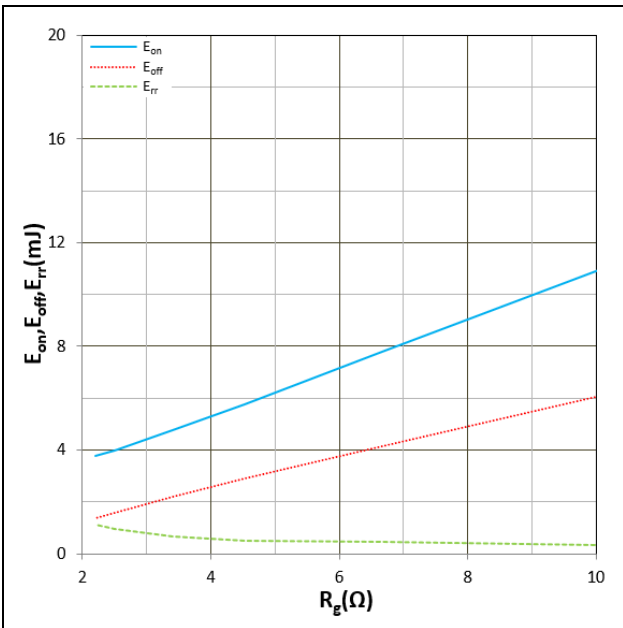


Figure 13. E_{on} , E_{off} , E_{rr} vs R_g
 $T_j = 25^\circ\text{C}$, $V_{DD} = 600\text{V}$, $I_D = 200\text{A}$, $V_{GS} = -4\text{V}/+18\text{V}$
 Inductive Load

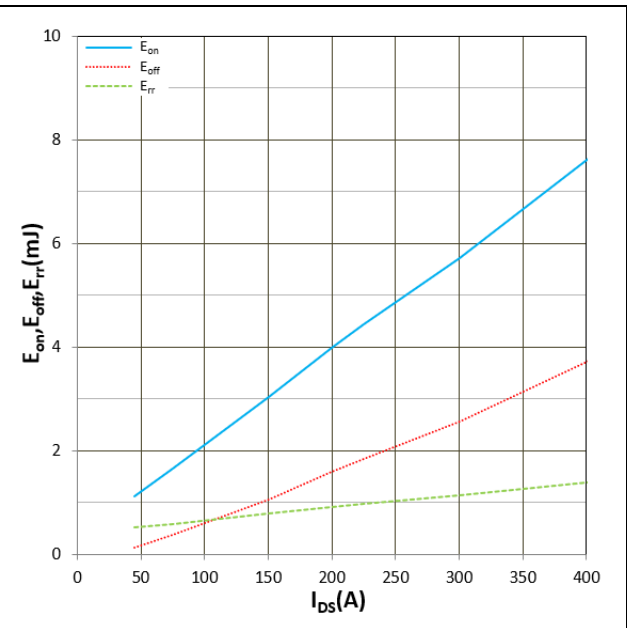


Figure 14. E_{on} , E_{off} , E_{rr} vs I_{Ds}
 $T_j = 25^\circ\text{C}$, $V_{DD} = 600\text{V}$, $R_g = 2.5\Omega$, $V_{GS} = -4\text{V}/+18\text{V}$
 Inductive Load

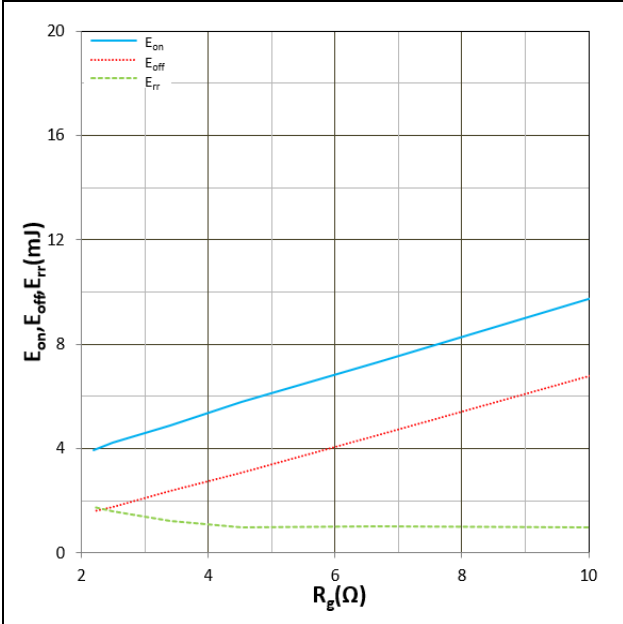


Figure 15. E_{on} , E_{off} , E_{rr} vs R_g
 $T_j = 150^\circ\text{C}$, $V_{DD} = 600\text{V}$, $I_D = 200\text{A}$, $V_{GS} = -4\text{V}/+18\text{V}$
 Inductive Load

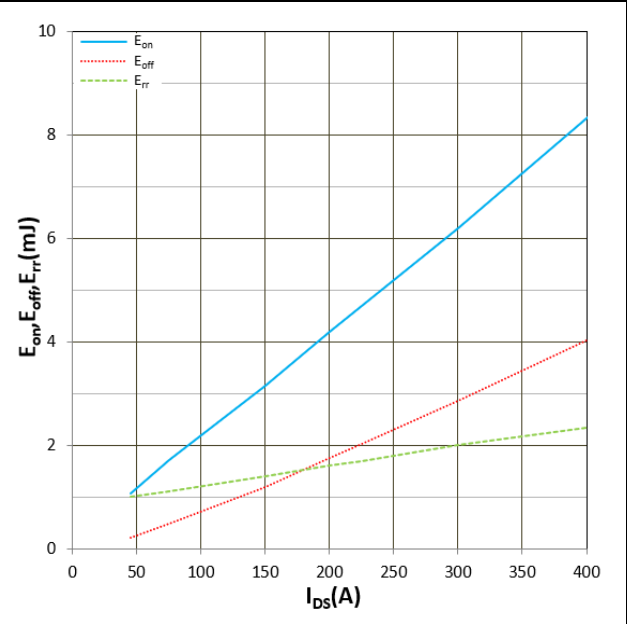


Figure 16. E_{on} , E_{off} , E_{rr} vs I_{Ds}
 $T_j = 150^\circ\text{C}$, $V_{DD} = 600\text{V}$, $R_g = 2.5\Omega$, $V_{GS} = -4\text{V}/+18\text{V}$
 Inductive Load

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