

### Description

The DFS450HF22I4T1 is a Half Bridge SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips designed for the applications such as Motor drives and Renewable energy.



### Features

- 2200V/4.2mΩ
- Low thermal resistance with AlN AMB
- Low inductive design
- Thermistor inside

### Applications

- Smart grid
- Motor Drive
- Renewable energy

### Circuit diagram

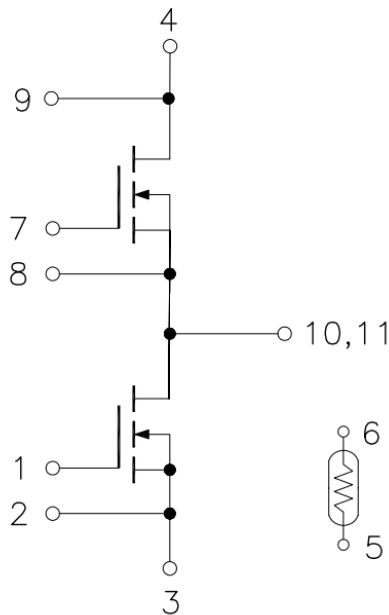


Figure 1. Out drawing & circuit diagram for DFS450HF22I4T1



### Module

Parameter	Condition	Value	Unit
Isolation Voltage	RMS, f=50Hz, t=1min	4.0	kV
Material of module baseplate	-	Cu	-
Creepage distance	terminal to heatsink terminal to terminal	14.5 13	mm
Clearance	terminal to heatsink terminal to terminal	12.5 10	mm
CTI	-	600	-
Module lead resistance, terminals – chip	T <sub>c</sub> =25°C	0.5	mΩ
Mounting torque for module mounting	M5, M6	3 to 6	Nm
Weight	-	350	g

### Maximum Ratings (T<sub>j</sub> =25°C unless otherwise specified)

Symbol	Parameter	Condition	Ratings	Unit
V <sub>DSS</sub>	Drain-Source Voltage	G-S Short	2200	V
V <sub>GSS</sub>	Gate-Source Voltage	D-S Short, AC frequency ≥1Hz, Note1	-10 to 25	V
I <sub>DS</sub>	DC Continuous Drain Current	T <sub>c</sub> =25°C , V <sub>GS</sub> =+20V	520	A
I <sub>DS</sub>	DC Continuous Drain Current	T <sub>c</sub> =60°C , V <sub>GS</sub> =+20V	440	A
I <sub>SD</sub>	Source (Body diode) Current	T <sub>c</sub> =25°C, with ON signal	520	A
I <sub>SD</sub>	Source (Body diode) Current	T <sub>c</sub> =60°C, with ON signal	440	A
I <sub>DSM</sub>	Pulse Drain Current	T <sub>c</sub> =25°C, Pulse width =1ms, V <sub>GS</sub> =+20V, Note2	1000	A
P <sub>tot</sub>	Total Power Dissipation	T <sub>c</sub> =25°C	2273	W
T <sub>jmax</sub>	Max Junction Temperature	-	150	°C
T <sub>stg</sub>	Storage Temperature	-	-40 to 125	°C

Note1: Recommended Operating Value, +20V/-6V

Note2: Pulse width limited by maximum junction temperature

### NTC characteristics

Symbol	Parameter	Condition	Value			Unit
			Min.	Typ.	Max.	
R <sub>25</sub>	Resistance	T <sub>c</sub> =25°C	-	5	-	kΩ
ΔR/R	Deviation of R <sub>100</sub>	T <sub>c</sub> =100°C, R <sub>100</sub> =493Ω	-5	-	5	%
P <sub>25</sub>	Power dissipation	T <sub>c</sub> =25°C	-	-	20	mW
B <sub>25/50</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/50</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3375	-	K
B <sub>25/80</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/80</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3411	-	K
B <sub>25/100</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/100</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3433	-	K

### MOSFET Electrical characteristics (T<sub>j</sub>=25°C unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max		
V <sub>(BR)DSS</sub>	Drain-Source Breakdown Voltage	V <sub>GS</sub> =0V, I <sub>D</sub> =1mA	2200	-	-	V	
I <sub>DSS</sub>	Zero gate voltage drain Current	V <sub>DS</sub> =2200V, V <sub>GS</sub> =0V	-	-	200	μA	
V <sub>GS(th)</sub>	Gate-source threshold Voltage	I <sub>D</sub> =170mA, V <sub>DS</sub> =10V	3.5	4.5	5.5	V	
I <sub>GSS</sub>	Gate-Source Leakage Current	V <sub>GS</sub> =25V/-10V, V <sub>DS</sub> =0V	-	-	±400	nA	
R <sub>DS(on)</sub> (Chip)	Static drain-source	I <sub>D</sub> =450A V <sub>GS</sub> =+20V	T <sub>j</sub> =25°C	-	4.2	-	mΩ
	On-state resistance		T <sub>j</sub> =150°C	-	8.4	11.8	mΩ
V <sub>DS(on)</sub> (Chip)	Static drain-source	I <sub>D</sub> =450A V <sub>GS</sub> =+20V	T <sub>j</sub> =25°C	-	1.89	-	V
	On-state Voltage		T <sub>j</sub> =150°C	-	3.78	5.31	V
R <sub>Gint</sub>	Internal Gate Resistance	T <sub>j</sub> =25°C	-	4.1	-	Ω	
C <sub>iss</sub>	Input Capacitance	V <sub>DS</sub> =1100V, V <sub>GS</sub> =0V, f =10kHz	-	36.7	-	nF	
C <sub>oss</sub>	Output Capacitance		-	1.2	-	nF	
C <sub>rss</sub>	Reverse transfer Capacitance		-	0.03	-	nF	
Q <sub>g</sub>	Total gate charge	V <sub>DS</sub> =1100V, I <sub>D</sub> =170A, V <sub>GS</sub> =+20V/-6V	-	1080	-	nC	
t <sub>d(on)</sub>	Turn-on delay time	V <sub>DD</sub> =1100V I <sub>D</sub> =450A V <sub>GS</sub> =+20/-6V R <sub>gon</sub> /R <sub>goff</sub> =0.75/3.0Ω Inductive load switching operation	T <sub>j</sub> =25°C	-	135	-	ns
			T <sub>j</sub> =150°C	-	160	-	
t <sub>r</sub>	Rise time		T <sub>j</sub> =25°C	-	35	-	ns
			T <sub>j</sub> =150°C	-	40	-	
t <sub>d(off)</sub>	Turn-off delay time		T <sub>j</sub> =25°C	-	345	-	ns
			T <sub>j</sub> =150°C	-	300	-	
t <sub>f</sub>	Fall time		T <sub>j</sub> =25°C	-	115	-	ns
			T <sub>j</sub> =150°C	-	60	-	
E <sub>on</sub>	Turn-on power dissipation		T <sub>j</sub> =25°C	-	16.0	-	mJ
			T <sub>j</sub> =150°C	-	14.2	-	
E <sub>off</sub>	Turn-off power dissipation	T <sub>j</sub> =25°C	-	24.8	-	mJ	
		T <sub>j</sub> =150°C	-	22.6	-		
R <sub>th(j-c)</sub>	FET Thermal Resistance	Junction to Case	-	0.055	-	K/W	
R <sub>th(c-f)</sub>	Contact thermal Resistance	With thermal conductive grease, Note3	-	0.015	-	K/W	

Note3: Assumes Thermal Conductivity of grease is 0.9W/m · K and thickness is 50μm.

### Body Diode Electrical characteristics (T<sub>j</sub>=25°C unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max.		
V <sub>SD</sub>	Body Diode Forward Voltage	V <sub>GS</sub> = -6V I <sub>SD</sub> = 450A	T <sub>j</sub> = 25°C	-	3.0	-	V
			T <sub>j</sub> = 150°C	-	5.0	-	
T <sub>rr</sub>	Reverse recovery time	V <sub>DD</sub> = 1100V, I <sub>D</sub> = 450A V <sub>GS</sub> = +20/-6V, R <sub>gon</sub> /R <sub>goff</sub> = 0.75/3.0Ω	T <sub>j</sub> = 25°C	-	40	-	ns
			T <sub>j</sub> = 150°C	-	30	-	
E <sub>rr</sub>	Diode switching power dissipation	Inductive load	T <sub>j</sub> = 25°C	-	1.35	-	mJ
			T <sub>j</sub> = 150°C	-	1.20	-	

### Test Conditions

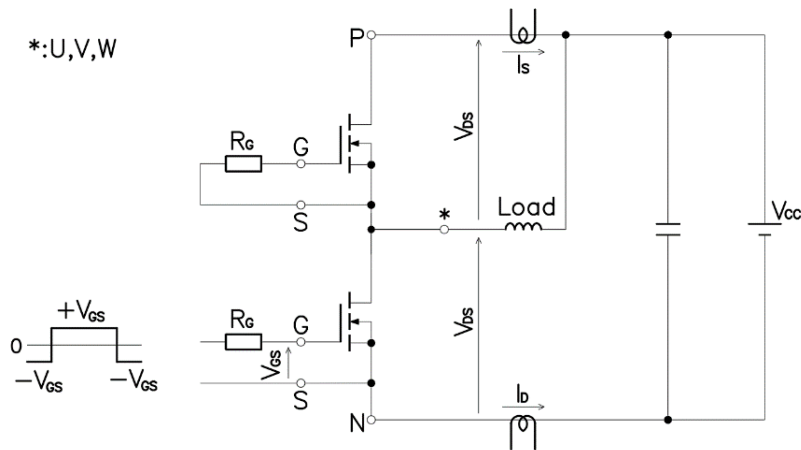


Figure 3. Switching time measure circuit

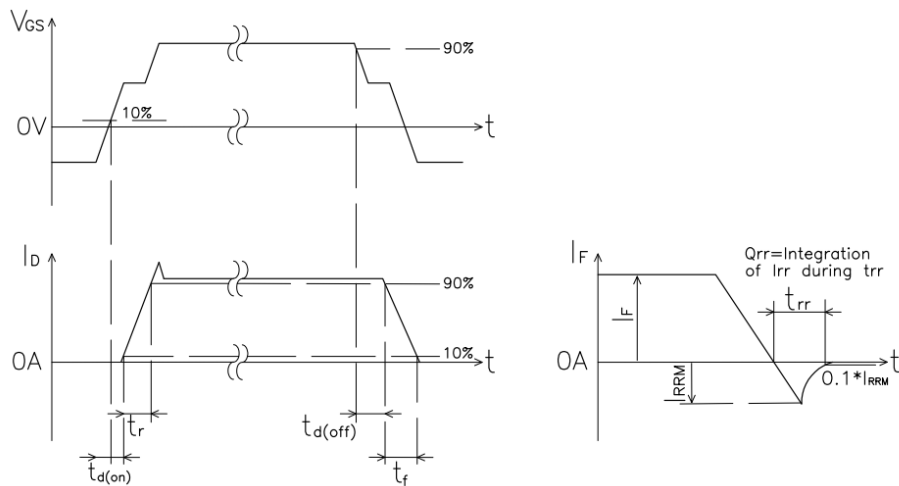


Figure 4. Switching time definition

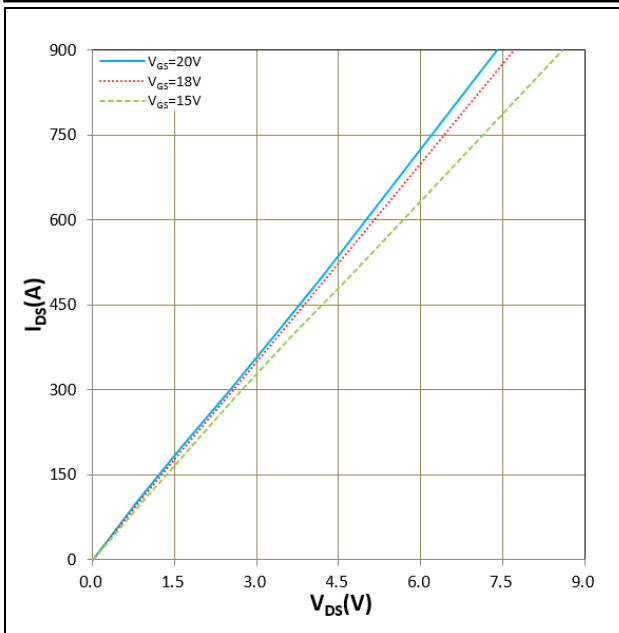


Figure 5.  $I_{DS}$  vs  $V_{DS}$   
 $T_j = 150^\circ\text{C}$

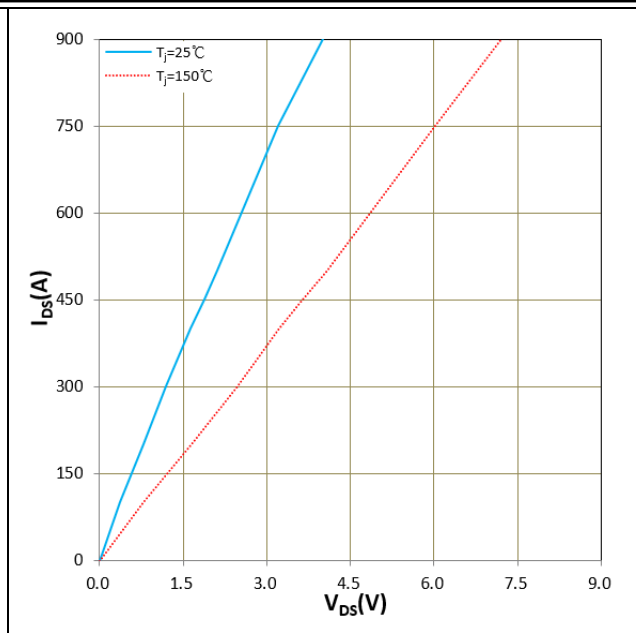


Figure 6.  $I_{DS}$  vs  $V_{DS}$   
 $V_{GS} = +20\text{V}$

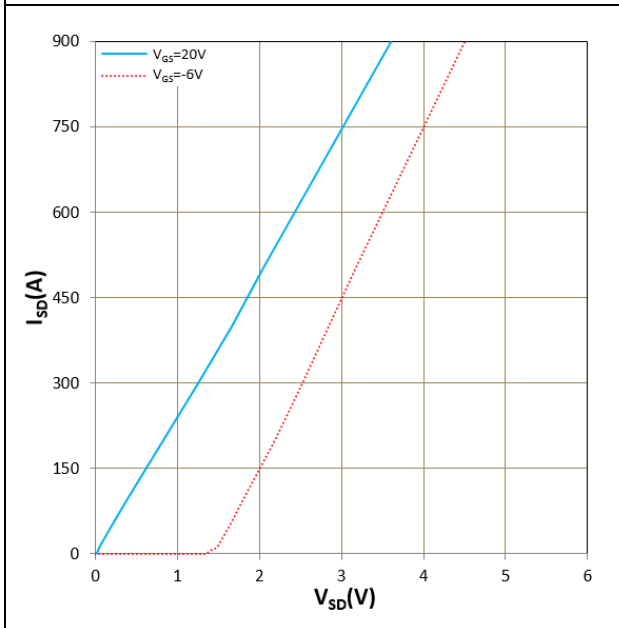


Figure 7.  $I_{SD}$  vs  $V_{SD}$  ( $V_F$ )  
 $T_j = 25^\circ\text{C}$

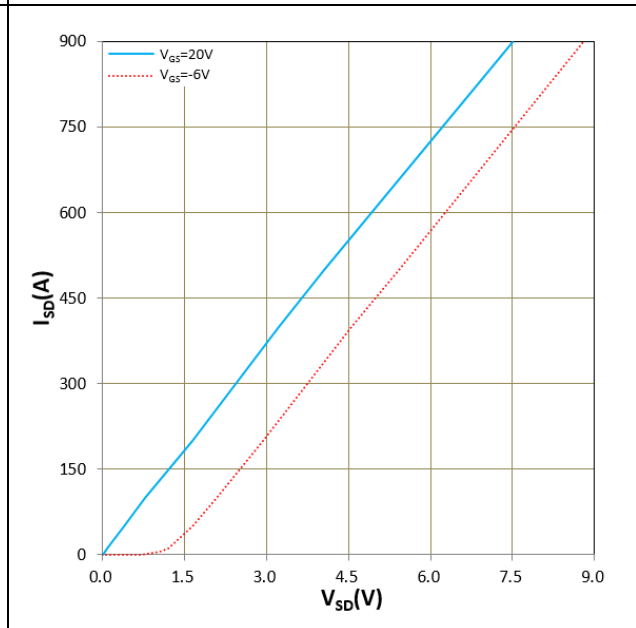


Figure 8.  $I_{SD}$  vs  $V_{SD}$  ( $V_F$ )  
 $T_j = 150^\circ\text{C}$

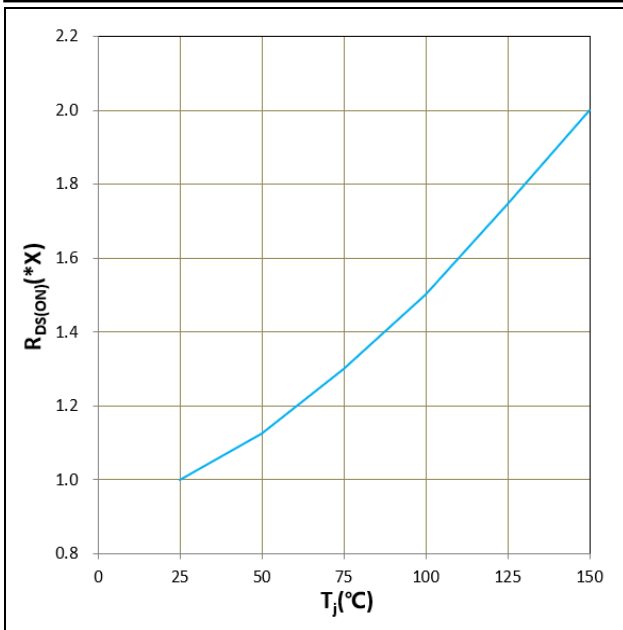


Figure 9.  $R_{DS(ON)}$  vs  $T_j$   
 $V_{GS} = +20V$ ,  $I_D = 450A$ ,  $1.0X = 4.2m\Omega$

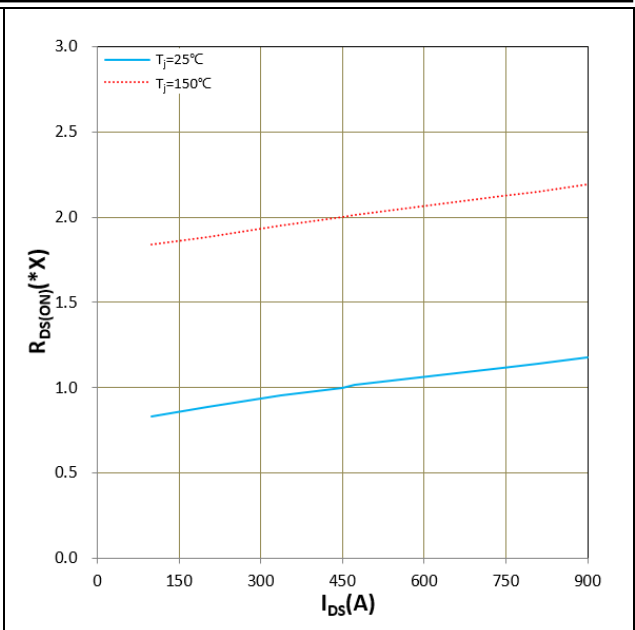


Figure 10.  $R_{DS(ON)}$  vs  $I_{DS}$   
 $V_{GS} = +20V$ ,  $1.0X = 4.2m\Omega$

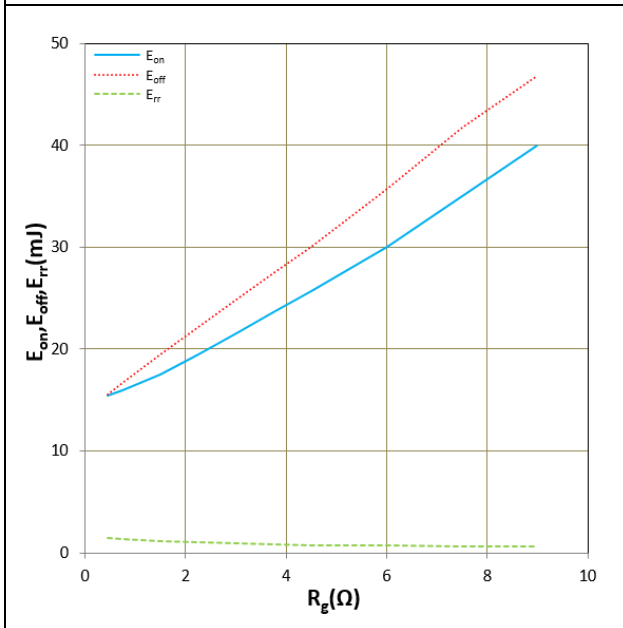


Figure 11.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $R_g$   
 $T_j = 25^\circ C$ ,  $V_{DD} = 1100V$ ,  $I_D = 450A$ ,  $V_{GS} = +20V/-6V$   
 Inductive Load

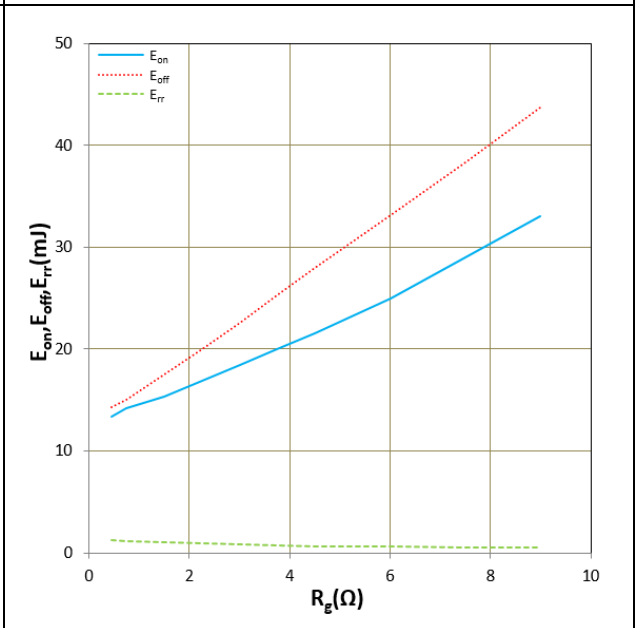


Figure 12.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $R_g$   
 $T_j = 150^\circ C$ ,  $V_{DD} = 1100V$ ,  $I_D = 450A$ ,  $V_{GS} = +20V/-6V$   
 Inductive Load

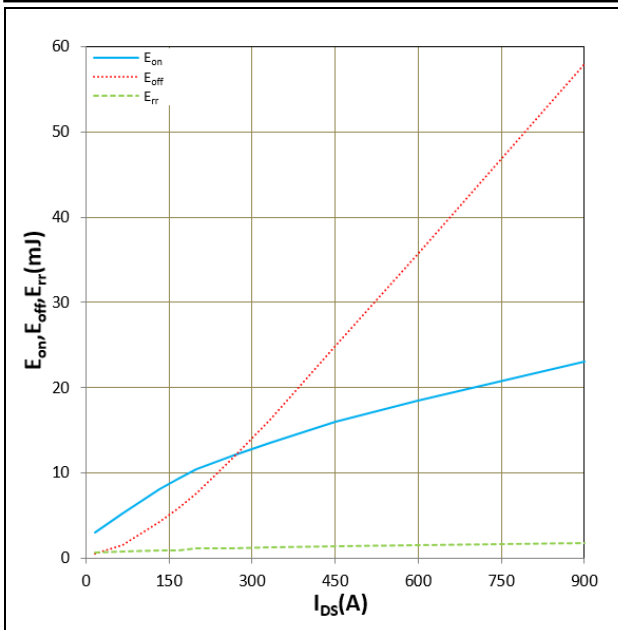


Figure 13.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $I_{DS}$   
 $T_j = 25^\circ\text{C}$ ,  $V_{DD} = 1100\text{V}$ ,  $R_{GON} / R_{GOFF} = 0.75/3.0\Omega$   
 $V_{GS} = +20\text{V}/-6\text{V}$ , Inductive Load

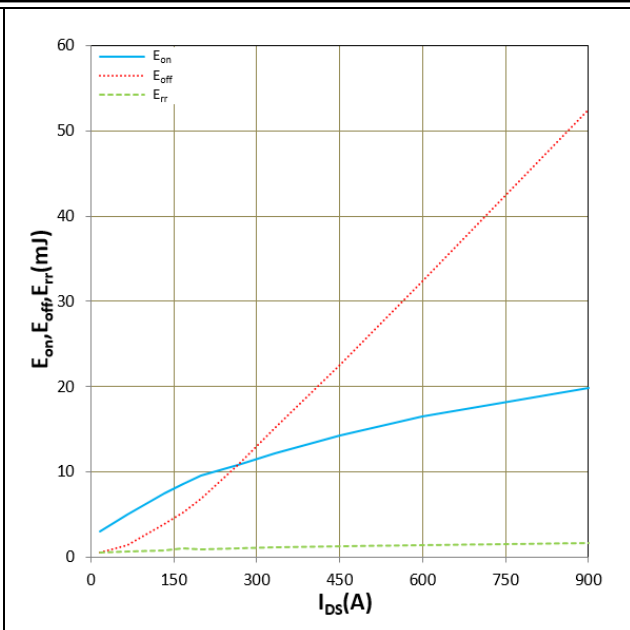


Figure 14.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $I_{DS}$   
 $T_j = 150^\circ\text{C}$ ,  $V_{DD} = 1100\text{V}$ ,  $R_{GON} / R_{GOFF} = 0.75/3.0\Omega$   
 $V_{GS} = +20\text{V}/-6\text{V}$ , Inductive Load

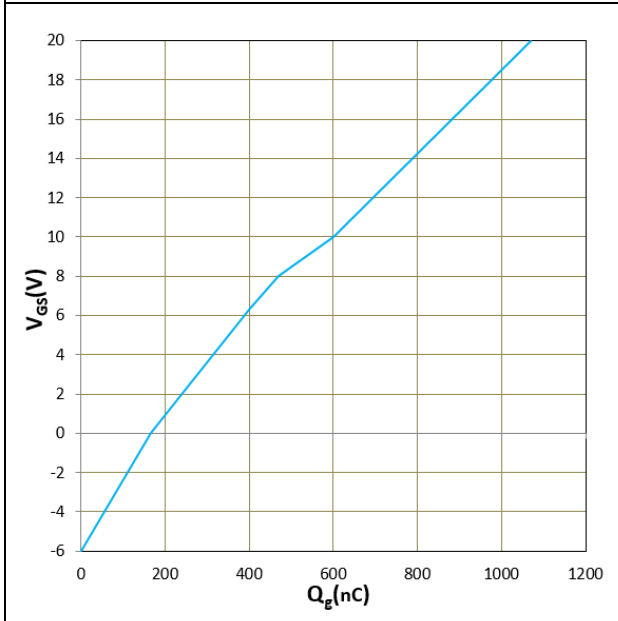


Figure 15.  $V_{GS}$  vs  $Q_g$   
 $V_{CC} = 1100\text{V}$ ,  $I_D = 450\text{A}$ ,  $T_j = 150^\circ\text{C}$

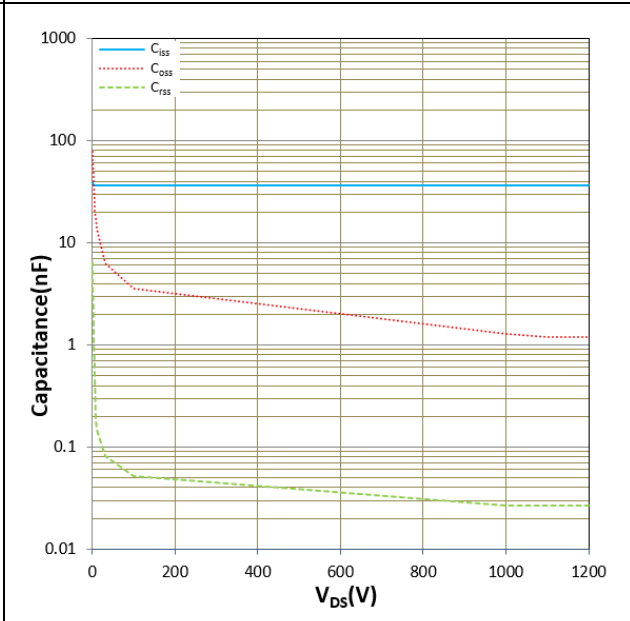
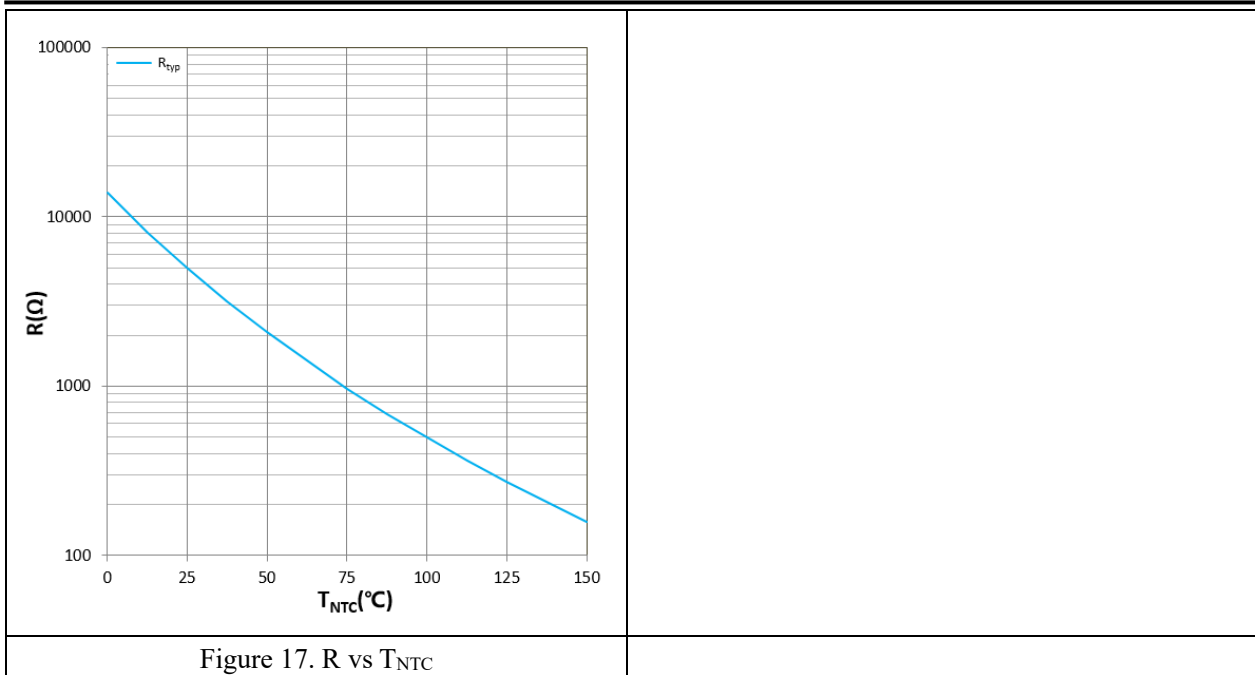


Figure 16.  $C_{ies}$ ,  $C_{oss}$ ,  $C_{rss}$  vs  $V_{DS}$   
 $T_j = 25^\circ\text{C}$ ,  $V_{GS} = 0\text{V}$ ,  $f = 10\text{kHz}$





### IMPORTANT NOTICE:

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