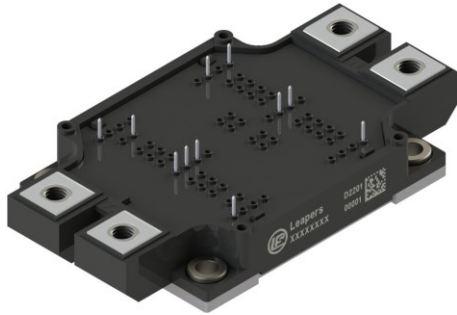


Description

The DFS400CL12I3C2 is a Chopper SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips designed for the applications such as xEV Application and Renewable energy.



Features

- 1200V/4.5mΩ ($V_{GS}=18V$)
- Low thermal resistance with Si₃N₄ AMB
- 175°C maximum junction temperature
- Low inductive design
- Thermistor inside
- Pressfit terminal
- Copper base size: 79mm*62mm

Applications

- xEV Applications
- Converter
- Vehicle Fast Chargers
- Renewable energy

Circuit diagram

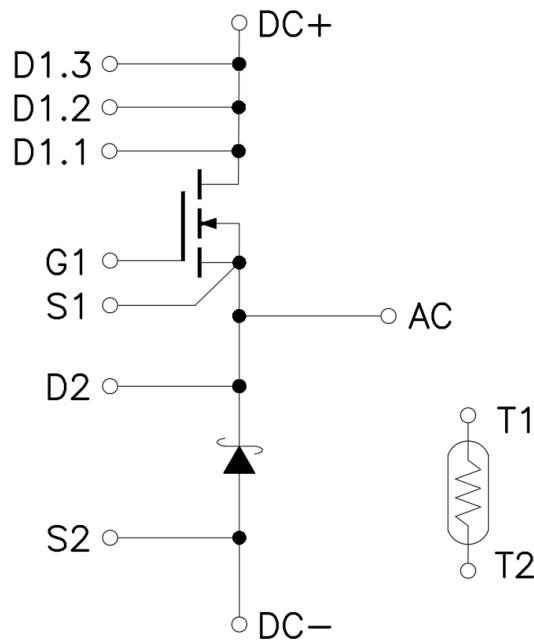


Figure 1. Out drawing & circuit diagram for DFS400CL12I3C2

Pin Configuration and Marking Information

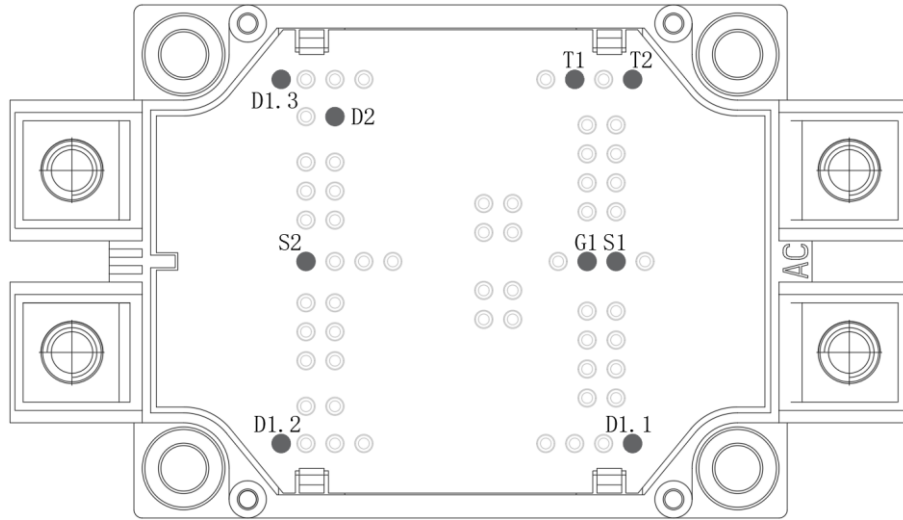


Figure 2. Pin configuration

Module

Parameter	Conditions	Value	Unit
Isolation Voltage	RMS, f =50Hz, t =1min	3.4	KV
Material of module baseplate	-	Cu	-
Creepage distance	terminal to heatsink terminal to terminal	14.5 10	mm
Clearance	terminal to heatsink terminal to terminal	12.5 10	mm
CTI	-	>400	-
Module lead resistance, terminals – chip	T _c =25°C	0.3	mΩ
Mounting torque for module mounting	M5, M6	3 to 6	Nm
Weight	-	250	g

Maximum Ratings (T_j = 25°C unless otherwise specified)

Symbol	Parameter	Conditions	Ratings	Unit
V _{DSS}	Drain-Source Voltage	G-S Short	1200	V
V _{GSS}	Gate-Source Voltage	D-S Short, AC frequency ≥ 1Hz, Note1	-10 to 22	V
I _{DS}	DC Continuous Drain Current	T _f = 65°C, V _{GS} = +15V	370	A
I _{DS}	DC Continuous Drain Current	T _f = 65°C, V _{GS} = +18V	410	A
I _{DSM}	Pulse Drain Current	T _C = 65°C, Pulse width = 1ms, V _{GS} = +15V, Note2	800	A
I _F	Forward Current (Diode)	T _f = 65°C	450	A
I _{FRM}	Pulse Forward Current (Diode)	Less than 1ms, Note2	800	A
P _{tot}	Total Power Dissipation	T _C = 25°C	1720	W
T _{jmax}	Max Junction Temperature	-	175	°C
T _{stg}	Storage Temperature	-	-40 to 125	°C

Note1: Recommended Operating Value, +18V/-5V, +15V/-5V

Note2: Pulse width limited by maximum junction temperature

NTC characteristics

Symbol	Parameter	Condition	Value			Unit
			Min.	Typ.	Max.	
R ₂₅	Resistance	T _c = 25°C	-	5	-	kΩ
ΔR/R	Deviation of R100	T _c = 100°C, R ₁₀₀ = 493Ω	5	-	5	%
P ₂₅	Power dissipation	T _c = 25°C	-	-	20	mW
B _{25/50}	B-value	R ₂ = R ₂₅ exp [B _{25/50} (1/T ₂ - 1/(298,15 K))]	-	3375	-	K
B _{25/80}	B-value	R ₂ = R ₂₅ exp [B _{25/80} (1/T ₂ - 1/(298,15 K))]	-	3411	-	K
B _{25/100}	B-value	R ₂ = R ₂₅ exp [B _{25/100} (1/T ₂ - 1/(298,15 K))]	-	3433	-	K

MOSFET Electrical characteristics (T_j=25°C unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max		
V _{(BR)DSS}	Drain-Source Breakdown Voltage	V _{GS} =0V, I _D =400uA	1200	-	-	V	
I _{DSS}	Zero gate voltage drain Current	V _{DS} =1200V, V _{GS} =0V	-	4	-	μA	
V _{GS(th)}	Gate-source threshold Voltage	I _D =140mA, V _{DS} =V _{GS}	1.8	2.7	-	V	
I _{GSS}	Gate-Source Leakage Current	V _{GS} =20V, V _{DS} =0V	-	-	400	nA	
R _{DS(on)} (Chip)	Static drain-source On-state resistance	I _D =400A V _{GS} =+15V	T _j =25°C	-	5.4	8.0	mΩ
			T _j =175°C	-	7.7	-	mΩ
		I _D =400A V _{GS} =+18V	T _j =25°C	-	4.5	-	mΩ
			T _j =175°C	-	6.4	-	mΩ
V _{DS(on)} (Chip)	Static drain-source On-state Voltage	I _D =400A V _{GS} =+15V	T _j =25°C	-	2.16	3.2	V
			T _j =175°C	-	3.08	-	V
		I _D =400A V _{GS} =+18V	T _j =25°C	-	1.80	-	V
			T _j =175°C	-	2.56	-	V
V _{SD}	Body Diode Forward Voltage	V _{GS} =0V I _{SD} =400A	T _j =25°C	-	5.2	-	V
			T _j =175°C	-	4.3	-	V
C _{iss}	Input Capacitance	V _D =800V, V _{GS} =0V, f =100KHz	-	23.3	-	nF	
C _{oss}	Output Capacitance		-	0.70	-	nF	
C _{rss}	Reverse transfer Capacitance		-	0.057	-	nF	
Q _g	Total gate charge	V _{DD} =800V, I _D =240A, V _{GS} =+15/-5V	-	720	-	nC	
t _{d(on)}	Turn-on delay time	V _{DD} =600V I _D =400A V _{GS} =+15/-4V R _{gon} /R _{goff} =5.1/3.3Ω Inductive load switching operation	T _j =25°C	-	56	-	ns
			T _j =150°C	-	49	-	
t _r	Rise time		T _j =25°C	-	33	-	ns
			T _j =150°C	-	27	-	
t _{d(off)}	Turn-off delay time		T _j =25°C	-	119	-	ns
			T _j =150°C	-	131	-	
t _f	Fall time		T _j =25°C	-	19	-	ns
			T _j =150°C	-	48	-	
E _{on}	Turn-on power dissipation		T _j =25°C	-	13.64	-	mJ
			T _j =150°C	-	13.42	-	
E _{off}	Turn-off power dissipation	T _j =25°C	-	5.64	-	mJ	
		T _j =150°C	-	6.11	-		
R _{th(j-c)}	FET Thermal Resistance	Junction to Case	-	0.087	-	K/W	
R _{th(c-f)}	Contact thermal Resistance	With thermal conductive grease, Note1	-	0.015	-	K/W	

Note1: Assumes Thermal Conductivity of grease is 0.9W/m·K and thickness is 50um.

SiC SBD Electrical characteristics ($T_j=25^\circ\text{C}$ unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max.		
V_{DC}	DC blocking Voltage	$T_j=25^\circ\text{C}$	-	1200	-	V	
V_{BR}	Breakdown Voltage	$I_R=20\text{mA}, T_j=25^\circ\text{C}$	-	1350	-	V	
V_F	Forward Voltage	$I_F=400\text{A}$	$T_j=25^\circ\text{C}$	-	1.75	-	V
			$T_j=175^\circ\text{C}$	-	2.83	-	
I_{RRM}	Reverse Current	$V_{RRM}=1200\text{V}$	$T_j=25^\circ\text{C}$	-	24	400	uA
			$T_j=175^\circ\text{C}$	-	772	3000	
Q_C	Total Capacitive Charge	$V_R=800\text{V}$	$T_j=25^\circ\text{C}$	-	1076	-	nc
C	Total Capacitance	$f=1\text{MHz}$	$V_R=1\text{V}$	-	12160	-	pF
			$V_R=400\text{V}$	-	1012	-	
			$V_R=800\text{V}$	-	724	-	
T_{rr}	Reverse recovery time	$V_{RR}=600\text{V}, I_F=400\text{A}$ $V_{GS}=+15/-4\text{V}$	$T_j=25^\circ\text{C}$	-	17	-	ns
			$T_j=150^\circ\text{C}$	-	14	-	
E_{rr}	Diode switching power dissipation	$R_G=6.8\Omega$ Inductive load	$T_j=25^\circ\text{C}$	-	0.60	-	mJ
			$T_j=150^\circ\text{C}$	-	0.87	-	
$R_{th(j-c)}$	SiC SBD Thermal Resistance	Junction to Case	-	0.060	-	K/W	
$R_{th(c-f)}$	Contact thermal Resistance	With thermal conductive grease, Note1	-	0.015	-	K/W	

Test Conditions

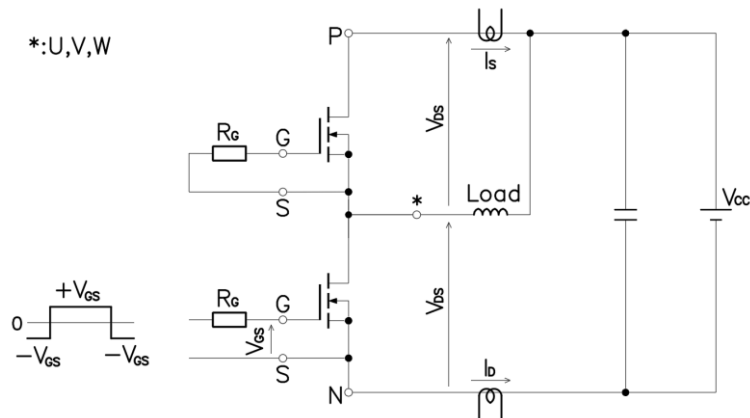


Figure 3. Switching time measure circuit

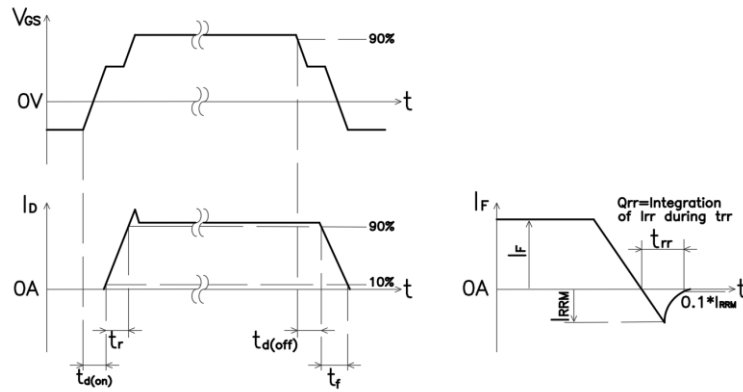
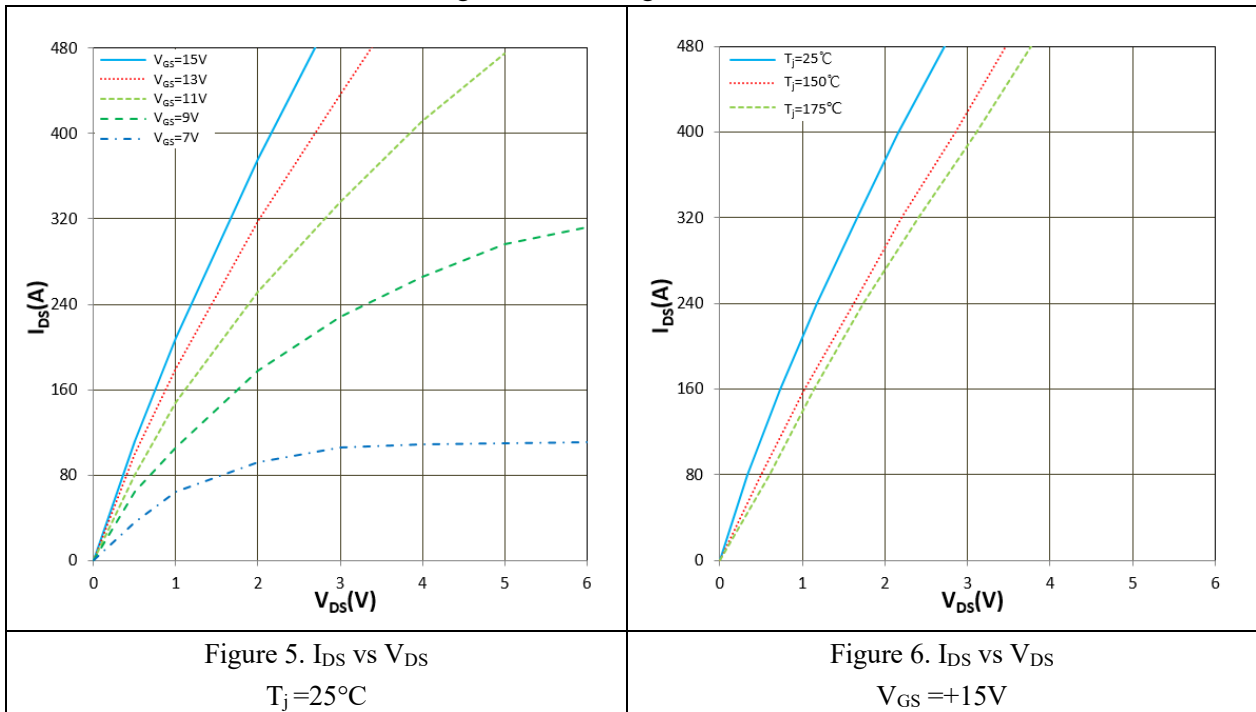


Figure 4. Switching time definition



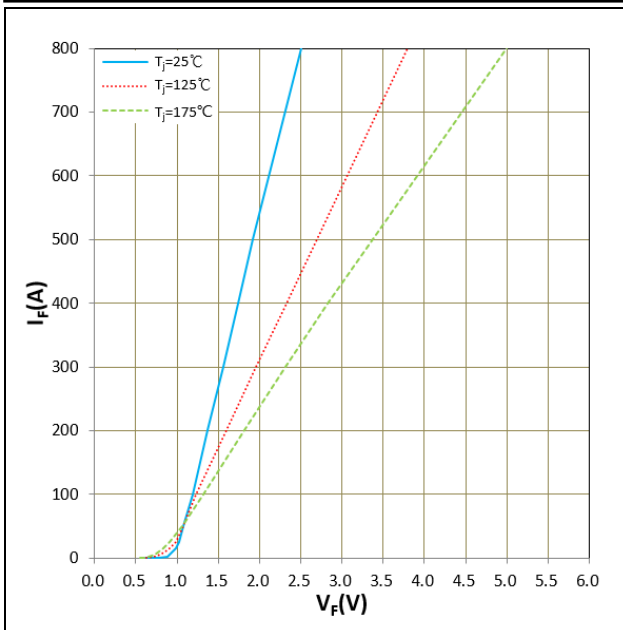


Figure 7. I_{SD} vs V_{SD} (V_F)
 T_j parameter

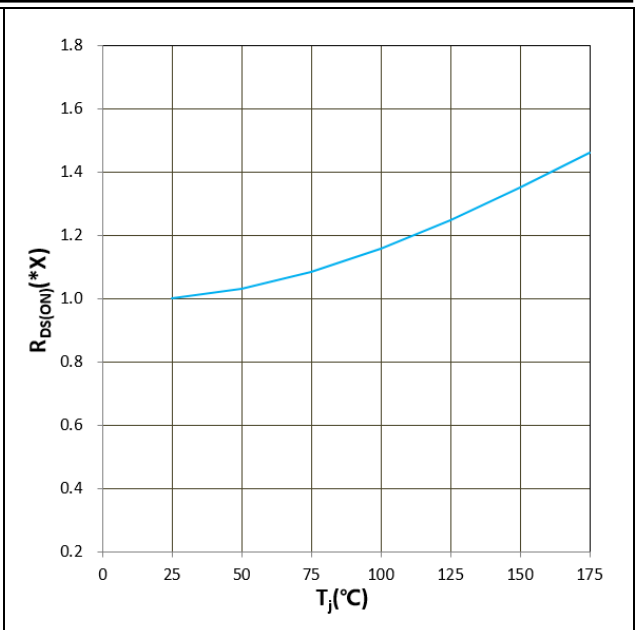


Figure 8. $R_{DS(ON)}$ vs T_j
 $V_{GS} = +18\text{V}$, $I_D = 400\text{A}$, $1.0X = 4.5\text{m}\Omega$

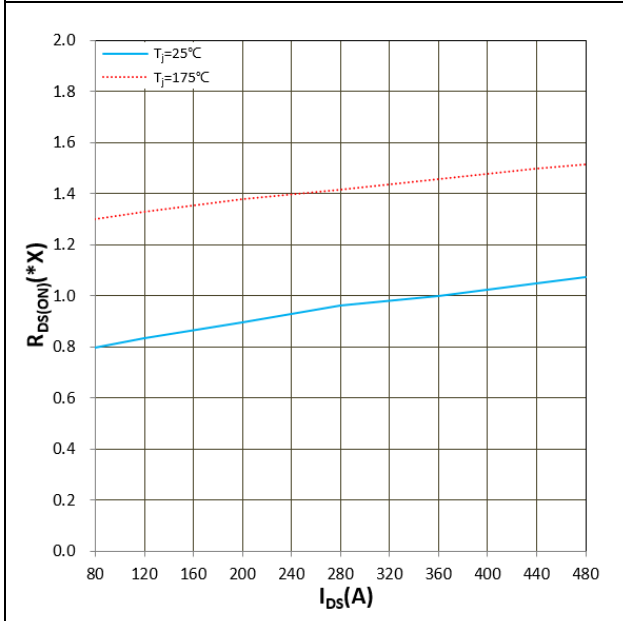


Figure 9. $R_{DS(ON)}$ vs I_{DS}
 $V_{GS} = +18\text{V}$, $I_D = 400\text{A}$, $1.0X = 4.5\text{m}\Omega$

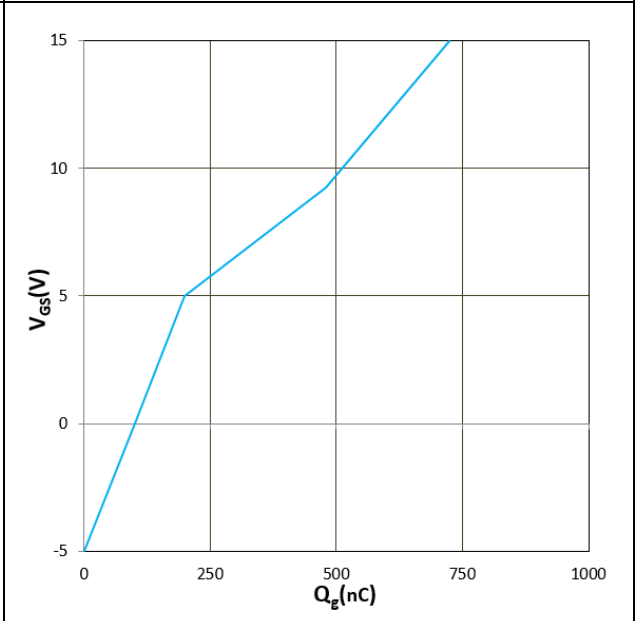


Figure 10. V_{GS} vs Q_g
 $V_{DS} = 800\text{V}$, $I_D = 240\text{A}$, $T_j = 25^\circ\text{C}$

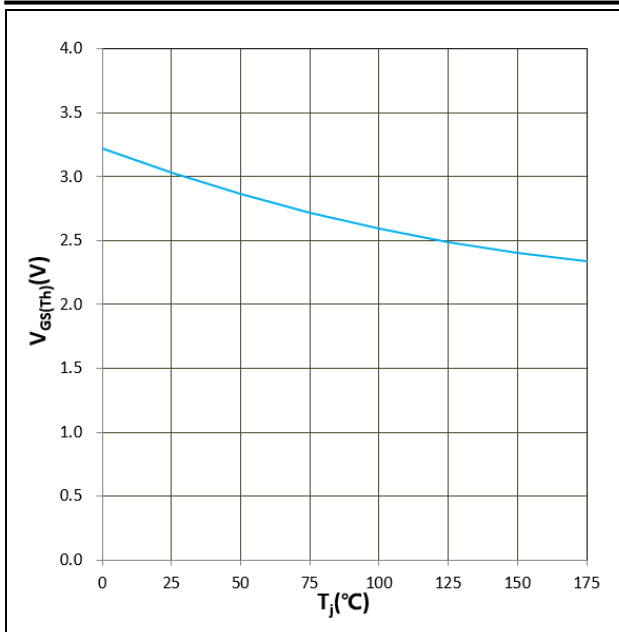


Figure 11. $V_{GS(TH)}$ vs T_j
 $V_{GS} = V_{DS}$, $I_D = 140mA$

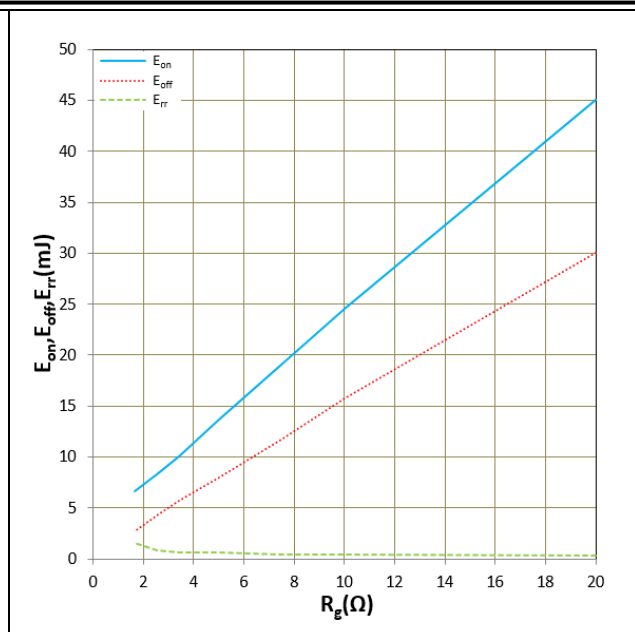


Figure 12. E_{on}, E_{off}, E_{rr} vs R_g
 $T_j = 25^\circ C$, $V_{CC} = 600V$, $V_{GS} = +15V/-4V$, $I_D = 400A$
 Inductive Load

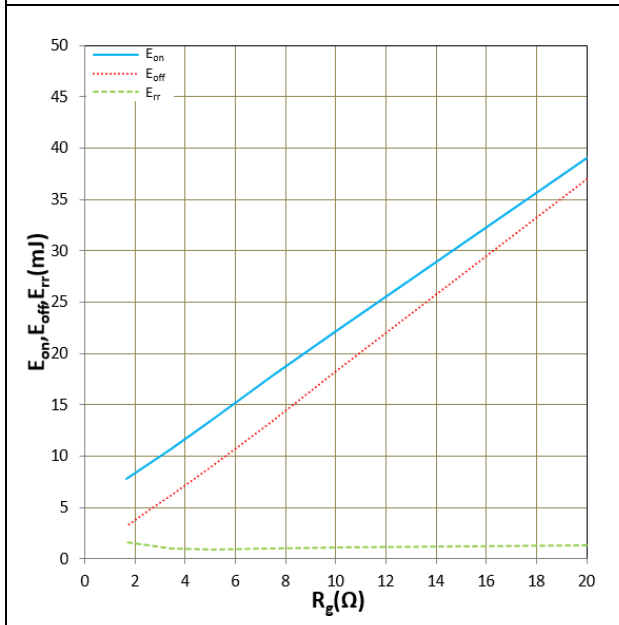


Figure 13. E_{on}, E_{off}, E_{rr} vs R_g
 $T_j = 150^\circ C$, $V_{CC} = 600V$, $V_{GS} = +15V/-4V$, $I_D = 400A$
 Inductive Load

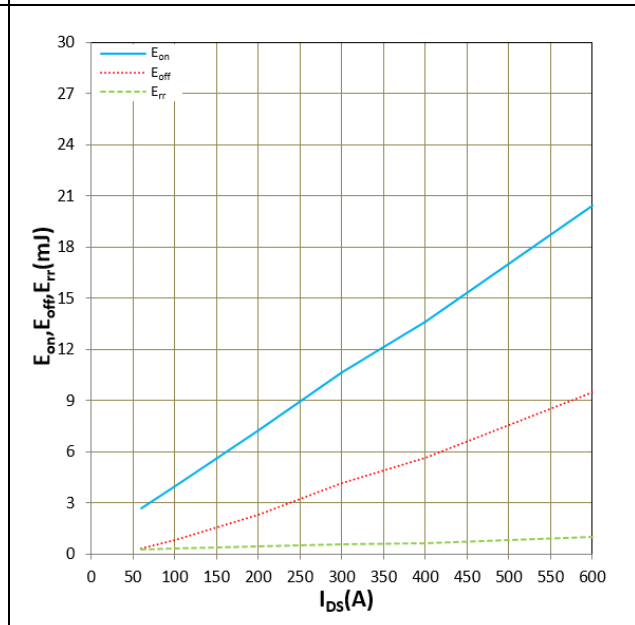
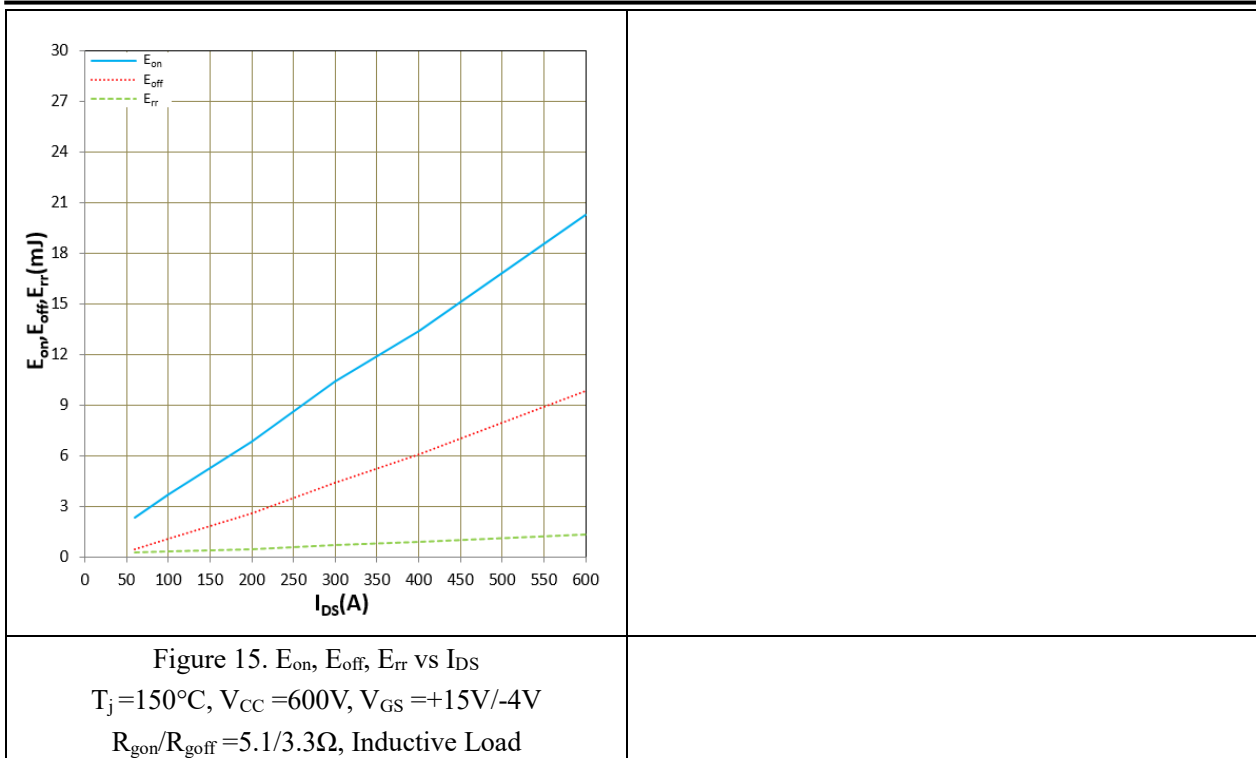


Figure 14. E_{on}, E_{off}, E_{rr} vs I_{DS}
 $T_j = 25^\circ C$, $V_{CC} = 600V$, $V_{GS} = +15V/-4V$
 $R_{gon}/R_{goff} = 5.1/3.3\Omega$, Inductive Load



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